

THE DOMINO EFFECT

CONVEYOR BELT ISSUES DUE TO POOR CLEANING



Carryback

Material remains stuck to the belt



Spillage

Material falls off the sides of the belt



Belt Mistracking

The belt veers off its intended path



Premature Failure

Components deteriorate prematurely

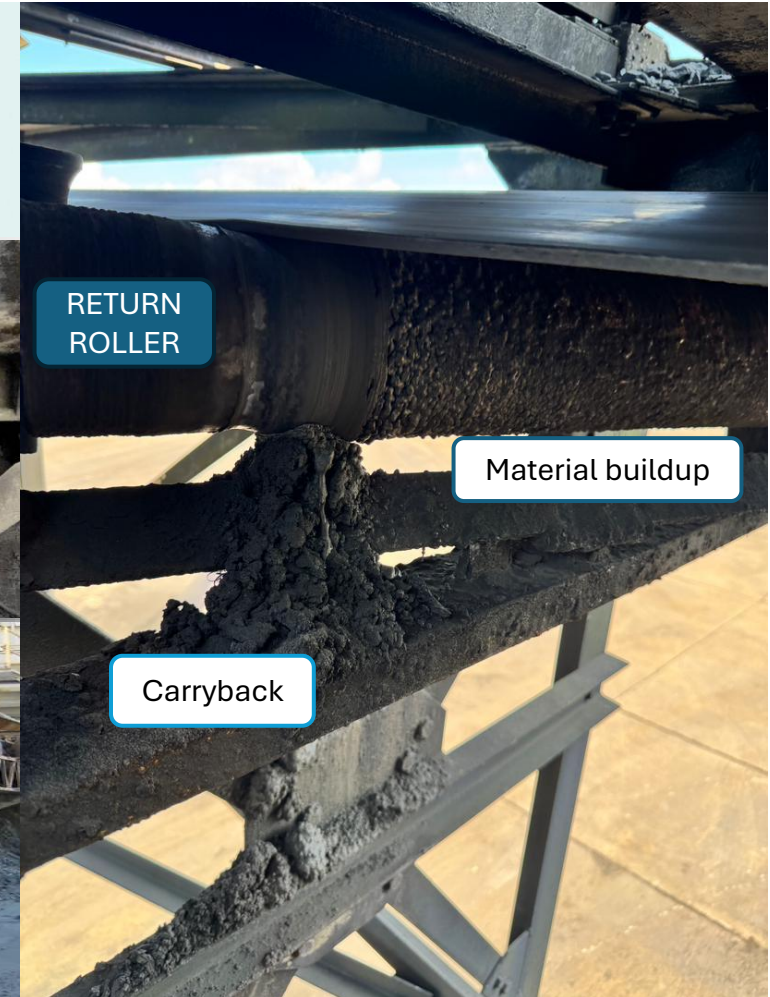


VISIBLE EFFECT



MATERIAL CARRYBACK

Residual material sticks to the belt and is carried back along the return run



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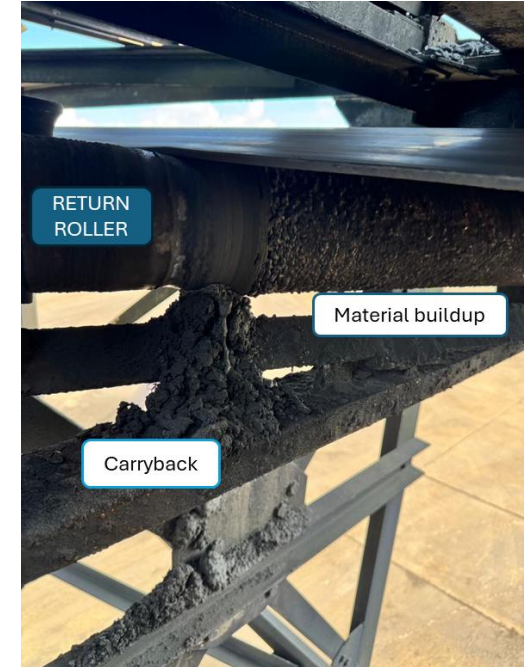
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VISIBLE EFFECT

BELT MISALIGNMENT

Buildup on the belt affects tension and causes tracking problems



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INVISIBLE EFFECT

INCREASED MAINTENANCE AND DOWNTIME

Frequent clean-ups and repairs
lead to production interruptions

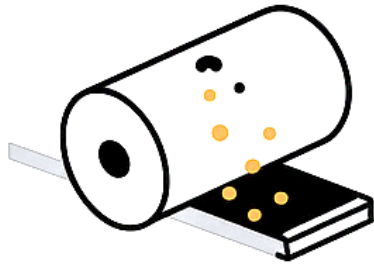


LOSS OF MATERIAL AND REVENUE



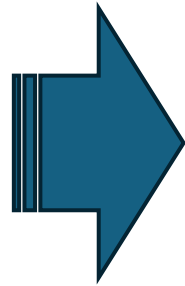
COST AND TIME CONSUMING MANUAL CLEANING





What is Carryback?

Carryback is residual material sticking to conveyor belts after discharge causing buildup rollers and pulleys



VISIBLE EFFECT



Material Accumulation



Premature Component Failure



Structural Damage



INVISIBLE EFFECTS



Loss of Material & Revenue



Reduced Operational Efficiency



Increased Maintenance Costs